

Date: Monday, 5/14/2007 7:15:46 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	HARNESS ASSEMBLY	
Job Number	32340		Part Number	D412702117B	
Estimate Number	12862		Drawing Number	ICA D412-702 P.79	
P.O. Number	N/A		Project Number	N/A	
This Issue	5/14/2007		Drawing Revision	D	
Prsht Rev.	NC		Material	N/A	
First Issue	N/A		Due Date	5/15/2007	
Previous Run	N/A		Qty:	1 Um: Each	
Written By			<i>1/2</i>		
Checked & Approved By			<i>1/2</i>		
Comment:	est rev A 07-05-10 new issue EC		<i>PTO</i>		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	DC	DOCUMENT CONTROL
Comment:	DOCUMENT CONTROL	
	type labels per PPP D412-702-117B CHG001	
2.0	D35735	ADAPTER
Comment:	Qty.: 1.0000 Each(s)/Unit	Total : 4.0000 Each(s)
	ADAPTER	<i>B31863</i>
3.0	D3579045	SHOULDER HARNESS LH
Comment:	Qty.: 1.0000 Each(s)/Unit	Total : 4.0000 Each(s)
	SHOULDER HARNESS RH	<i>B32114</i>
4.0	K62	CLIP
Comment:	Qty.: 1.0000 Each(s)/Unit	Total : 4.0000 Each(s)
	CLIP	<i>M104426</i>
5.0	MS24693S272	Screw
Comment:	Qty.: 4.0000 Each(s)/Unit	Total : 16.0000 Each(s)
	Screw	<i>M8967</i>
	batch:	<i>ml07/05/11</i>

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Drawing Name: HARNESS ASSEMBLY

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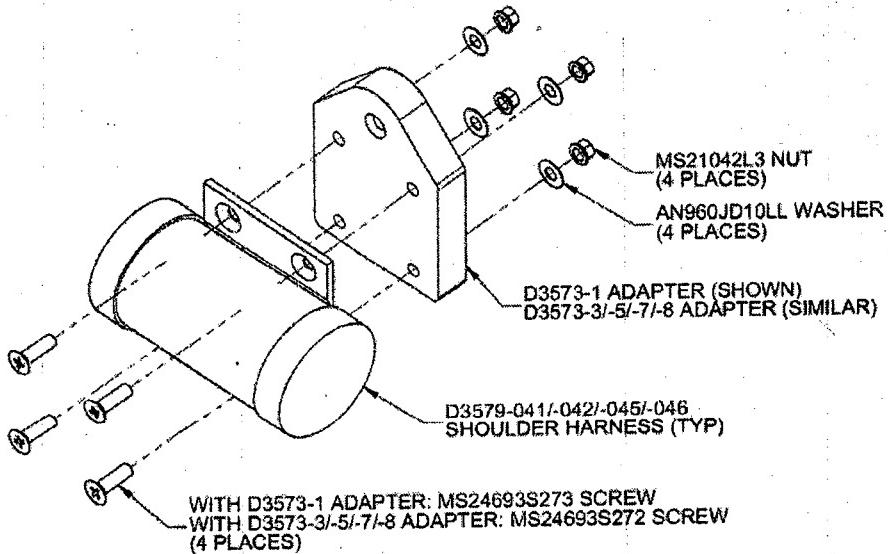


Description :

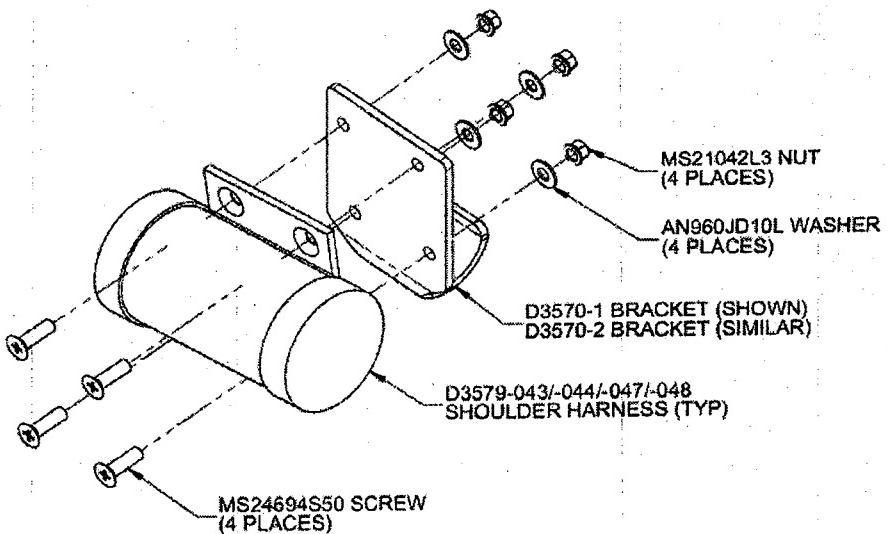
Seq. #:	Machine Or Operation:	Description :
6.0	AN960JD10LL	Washer
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Washer batch: M191825 -	
7.0	MS21042L3	Nut
	Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s) Nut batch: M194215 -	
8.0	D35693	DECAL
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) DECAL batch: B32086	ml07/05/17
9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1	ml07/05/17
	Assemble as per dwg ICA D412-702 p.79	ml07/05/17
10.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	ml07/05/17
11.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-702-115B CHG001 Location: _____ PPP Rev: _____	① Inspection Level 21 ml07/05/17 ② ml07/05/17

Job Completion





DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

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RETURN TO
ENGINEERING

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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 32340

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25-00-00

Revision: 3

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/05/17	1	w/o split again	ml	07/05/17	1	✓ 07.05.17	✓ 07.05.17

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/05/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/05/17	8	label D 3569-3 do not stir	LG 07-05-17	use contact cement <u>M102565</u> SEE W/O 32332 FOR EMAIL FROM SCHROTH	ml 07/05/17	✓ 07.05.17	LG 07.05.17	✓ 07.05.17

NOTE: Date & initial all entries